

Receiving Report

Date: 12/3/12

Batch No: M120989

Supplier: FHYC

Dart P/O: 16269

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 826315 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 12/3/12
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location

Purchase Order Receipt Listing

Monday, March 12, 2012 8:06:11 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors	PO ID PO16269	Receipt Dates from 3/12/2012 to 3/12/2012	All Line Item Types

All Vendors	All Rec. Employees	All Currencies
All Item ID/GL/WOs		

Grouped by Vendor ID

[illegible]

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 1 ... Continued

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT
* WE STOCK STAINLESS STEEL

*** TEL. 800-926-2600 ***
CONCORD, ONT. *
** 9:00 AM TO 4:00 PM **
*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
TOTAL 1 SKID GW. 266 LBS

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER
** REFERENCED ON IT **
ATTN: CHANTAL/LINDA
TO SHIPPING.
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
ADD ON TO 423522 SUR-CHARGE PAID

12/23/12

12/13/03.12

TOTAL:		Tags	PCS	LBS
		1	3	166
		Quantity	PCS	Wt LBS
		144.00 SFT	3	166

MTR

B I L L O F L A D I N G
1) Our Order PEC-423567- 1 Your PO # 16269
ALUMINUM SHEET 2024 -T3
Heat Number
Tag No 518405
564923A1

Ship Date 05 Mar 12 at 17:59 From PFW
12
No: PEC 756259
VIM TRANSFER
CONCORD
PREPAID
0 - 0 Manifest
Trailer
STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5G6
Tel: 905 669 9444 Fax: 9057389033
Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

464

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 2 Last

===== B I L L O F L A D I N G =====
ADDED TO EVERY ORDER.***

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033
Ship To: (1) DART AEROSPACE
Ship Date 05Mar12 at 17:59 From PFW
No: PFC 756259
Ship Date 05Mar12 at 17:59 From PFW
Via VIM TRANSFER
FOB CONCORD
Rt PREPAID
Route 0 - 0 Manifest
Trailer STAN IVERS (905-532-1350)
Sold To: (20115) DART AEROSPACE

ACFLA 01585

KAISER ALUMINUM
Trentwood Works - Spokane, WA 99215

CERTIFIED TEST REPORT
Serial Number 4247275

SHIP TO: **harleston Aluminum LLC**
460 Fromage Rd.
Gaston, SC 29053

SOLD TO:

CUSTOMER PO NUMBER: TX-532941		WORK PACKAGE:		CUSTOMER PART NUMBER: 102194/18		SHIP RUN/LOAD: GOVT CONTRACT NUMBER:	
KAISER ORDER NO: 1124022	LINE ITEM: 1	SHIP DATE: 6-DEC-2011	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: MRS Quality	
WEIGHT SHIPPED: 2420 LB		QUANTITY: 42 PCS EST.	BL NUMBER: 2034808	GAGE: 0.0800 IN	DIAMETER/WDTH: 48.000 IN	LENGTH: 144.000 IN	

MHU 1545556: LOT 564923A1: 42 pieces:

Certified Specifications

AMS 4037/RevN
CMMP 019/RevD
RMS 145/RevC
Test Code: 4291

AMS-QQ-A-250/4/RevA
CMMP 025/RevT

ASTM B 209/Rev10
DMS 2174/RevB

Test Results

Lot 564923A1 Cast 559 Drop 01 Ingot 4 Melted in USA

(ASTM E8/8567)
(EN 2002-1)
Tensile: Temper T3
Dir / # Tests LT / 2 (Min:Max)
Ultimate KSI (MPa) 66.1 : 68.3
Yield KSI (MPa) 44.6 : 48.3
Elongation % 16.8 : 19.1

(ASTM E1251)
Chemistry: Actual
SI 0.08
FE 0.17
CU 4.5
MN 0.56
MG 1.3
CR 0.01
ZN 0.12
TI 0.02
V 0.01
ZR 0.00
OTHER 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MIN	0.50	0.50	4.8	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15
MAX												

Aluminum Remainder



Trentwood Works - Spokane, WA 99215

KAISER
ALUMINUM

Serial Number
4247275

CERTIFIED TEST REPORT

TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11, Rev. A.

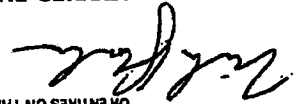
7075 sheet or plate certified to AMS 4315 also meets applicable requirements of AMS-QQ-A-250/24, Rev. B.

7075 sheet or plate certified to AMS 4316 also meets applicable requirements of AMS-QQ-A-250/25, Rev. B.

MATERIAL MEETS MINIMUM RESIDUAL STRESS (MRS) / CHEMICAL MILLING QUALITY (CMQ) REQUIREMENTS.

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DEFA 225.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DEFA 282.226 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW, ISO-9001:2000 CERTIFIED.



MIKE KLOCKE, LABORATORIES SUPERVISOR



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO16269
Purchase Order Date 2/23/12
PO Print Date 2/24/12
Page Number 4 of 4

Order From : THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name
Vendor Phone 905 669 5444
Vendor Fax 905 738 9033
Vendor Account Nbr

Buyer
Requisition Nbr
Tax Resale Nbr
Terms
Currency
FOB
Chantal Laviole
10127-2607
Net 30
CAD
Destination-Collect

Special Inst:

MATERIAL, 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR AMS 4025
OR AMS 4027 OR ASTM B209

2024-T3 .080 sheet

3/02/12
Yes

144.00
sf

Yours ppd

\$6.6528

\$958.00

Special Inst:

MATERIAL, 2024-T3 ALUMINUM SHEET
AS PER
QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037
OR ASTM B209

PO Total:

\$3,936.63

THYSSENKRUPP MATERIALS CA LTD
REQUISITION
RECEIVED
2/24/12

Change Nbr: 2

Change Date: 2/24/12

2/24/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable